

Work Order ID 115978

Friday, April 04, 2014 1:59:55 PM

D 4030-041

B 115978

115978

Page 1

Item ID: D4030-041

REV-9

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Long Basket Assembly (350)

Stop *NS2*

Start Date: 5/15/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/15/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 14-04-10 Tooling: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____

Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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D4030	D
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100	Pick Kit	0.00
-----	----------	------

100

Packaging

Memo

0.00

Packaging

DAS
32
9-89

14/9/10 (1)

110	Assemble as per dwg	0.00
-----	---------------------	------

110

HandFinish

Memo

0.00

Hand Finishing

1x of 21 10/09/10

120	QC5- Inspect part completeness to step on W/O	0.00
-----	---	------

120

QC

Memo

0.00

Quality Control

DAS
38
9-89

1

14-9-9

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Item ID: D4030-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Long Basket Assembly (350)
 Start Date: 5/15/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 5/15/14 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 0.00	PP 115628	DAS 06 9-09					
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							MLJ 14-09-22

14-9-19

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence
		<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge
		<input type="checkbox"/> Pressure/Forced Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other

Picklist Print

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Work Order ID: 115978

115978

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as
per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg
revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-
1239 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2530 *D2530* Handle Weldment		Manufactured	No			100	Each	9.0000	1	1			
									**	116741		DAS 32 9-89	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST255				9					
				100754				6					
				110029				3					
D2535 *D2535* Spring		Manufactured	No			100	Each	99.0000	2	2			
									**			DAS 32 9-89	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST011				99					
				100552				49					
				110374				50		110377			
D2537 *D2537* Bushing		Manufactured	No			100	Each	151.0000	2	2			
									**			DAS 32 9-89	14/9/8 ①
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST011				151					
				103608				7					
				103861				42					
				110274				24					
				112958				40		112958			
				113174				38					

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Work Order ID: 115978

115978

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 1.00

Required Qty: 1.00

D3913-041	Manufactured	No	100	Each	0.0000	1	1	
D3913-041						**		B115721 (1x) ll 4/09/08
Long Basket Base Assembly, 350								
D3914-041	Manufactured	No	100	Each	0.0000	1	1	
D3914-041						**		B116841 (1x) ll 4/09/08
Long Basket Lid Assembly (350)								
D3917-3	Manufactured	No	100	Each	109.0000	6	6	
D3917-3						**		115757
Washer								DAS 32 9-89

Location

Loc Qty

Loc Code

ST070

109

104859

71

109114

38

D3953-3	Manufactured	No	100	Each	61.0000	2	2	
D3953-3						**		DAS 32 9-89
Gas Spring Stud, Lid								

Location

Loc Qty

Loc Code

ST075

61

112504

37

112745

24

D3953-7	Manufactured	No	100	Each	75.0000	2	2	
D3953-7						**		112745
Spring Spacer								115765

Location

Loc Qty

Loc Code

ST075

75

102928

17

105465

11

109115

47

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Work Order ID: 115978

115978

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 1.00

Required Qty: 1.00

D3953-9 Manufactured No

100 Each 61.0000 2 2

D3953-9

Gas Spring Washer

**

122699

DAS
32
9-89

Location

Loc Qty

Loc Code

ST075

37

107922

17

112486

18

94719

2

ST076

24

113774

12

113775

12

D3953-17 Manufactured No

100 Each 11.0000 2 2

D3953-17

Gas Spring Spacer

**

115708

DAS
32
9-89

Location

Loc Qty

Loc Code

ST076

11

106073

11

D3953-19 Manufactured No

100 Each 28.0000 1 1

D3953-19

Gas Spring Bracket

**

115695

DAS
32
9-89

Location

Loc Qty

Loc Code

ST076

28

104984

18

107604

10

D3953-21 Manufactured No

100 Each 18.0000 1 1

D3953-21

Gas Spring Bracket

**

117496

DAS
32
9-89

4/15/14

Location

Loc Qty

Loc Code

ST076

18

107641

18

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Work Order ID: 115978

115978

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 1.00

Required Qty: 1.00

D3969-3

Manufactured No

100

Each

54.0000

1

1

D3969-3

Gas Spring

121441

DAS
32
9-89

Location

Loc Qty

Loc Code

ST262

54

100611

18

110088

8

114957

18

99623

10

AN3-14A

Purchased No

100

Each

183.0000

4

4

AN3-14A

Bolt

DAS
32
9-89

Location

Loc Qty

Loc Code

ST351

108

m127044

58

m128429

50

ST511

75

m127815

75

AN3-16A

Purchased No

100

Each

125.0000

2

2

AN3-16A

Bolt

m127815

m128849

DAS
32
9-89

Location

Loc Qty

Loc Code

GA

44

117441

44

ST352

31

M126192

31

ST511

50

M127070

50

14/5/5 ①

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Work Order ID: 115978

115978

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 1.00

Required Qty: 1.00

AN5-17A

Purchased

No

100

Each

390.0000

4

4

AN5-17A

Bolt

**

DAS
32
9-89

M128978

Location

Loc Qty

Loc Code

GA

36

117872

36

ST337

150

m128403

150

st503

150

125388

150

ST514

54

m126176

54

AN4-12

Purchased

No

100

Each

116.0000

3

3

AN4-12

Bolt

**

DAS
32
9-89

M128507

Location

Loc Qty

Loc Code

ST356

116

m125709

16

m127817

50

m128403

50

AN310-4

Purchased

No

100

Each

207.0000

3

3

AN310-4

Nut

**

DAS
32
9-89

Location

Loc Qty

Loc Code

ST342

207

M126872

7

M127815

25

M128429

25

M128650

150

14/9/50

M128650

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Work Order ID: 115978

115978

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 1.00

Required Qty: 1.00

AN310C4 Purchased No

100 Each 177.0000 2 2

AN310C4

**

DAS
32
9-89

Nut

Location

Loc Qty

Loc Code

ST342

177

M125952

27

M127817

50

M128429

13

M128489

33

M128537

4

M128739

50

MS21042L3 Purchased No

100 Each 3,010.000 6 6

MS21042L3

**

DAS
32
9-89

Nut

Location

Loc Qty

Loc Code

ST314

2055

M127410

1014

M127831

41

M128401

1000

ST506

955

123900

955

MS21042L5 Purchased No

100 Each 702.0000 4 4

MS21042L5

**

DAS
32
9-89

Nut

Location

Loc Qty

Loc Code

GA

5

117611

5

ST315

197

m127304

197

ST509

500

m127813

500

14/9/50

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Work Order ID: 115978

115978

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 1.00

Required Qty: 1.00

MS24665-151

Purchased

No

100

Each

474.0000

3

3

MS24665-151

Cotter Pin

DAS
32
9-89

Location

Loc Qty

Loc Code

GA

29

17566

29

ST323

445

125646

2

m127305

43

m128401

400

M128401

DAS
32
9-89

MS24665-300

Purchased

No

100

Each

66.0000

2

2

MS24665-300

COTTER PIN

M128812

Location

Loc Qty

Loc Code

GA

30

118234

30

ST299

36

124555

36

NAS1149F0432P

Purchased

No

100

Each

2,980.000

6

6

NAS1149F0432P

WASHER

DAS
32
9-89

14/4/15 (L)

Location

Loc Qty

Loc Code

ST295

2923

125268

32

M127813

3

M128429

2000

M128591

888

ST510a

57

M126221

57

M128429

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Work Order ID: 115978

115978

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0563P

Purchased

No

100

Each

407.0000

4

4

NAS1149F0563P

Washer

DAS
32
9-89

Location

Loc Qty

Loc Code

ST295

407

121350

407

NAS1149F0332P

Purchased

No

100

Each

7,230.000

8

8

NAS1149F0332P

Washer

DAS
32
9-89

Location

Loc Qty

Loc Code

GA

205

122063

205

ST295

2558

123900

12

m123185

46

m128401

2500

ST510a

4421

125646

1921

m127831

2500

ST522

46

m123185

46

m/21350

m/27831

14/8/50

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Work Order ID: 115978

115978

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

100

Each

4,198.000

2

2

DAS

NAS1149C0432R

32

WASHER

9-89

Location

Loc Qty

Loc Code

GA

1719

m125807

1719

ST292

88

119124

6

121255

3

122441

79

ST510a

2391

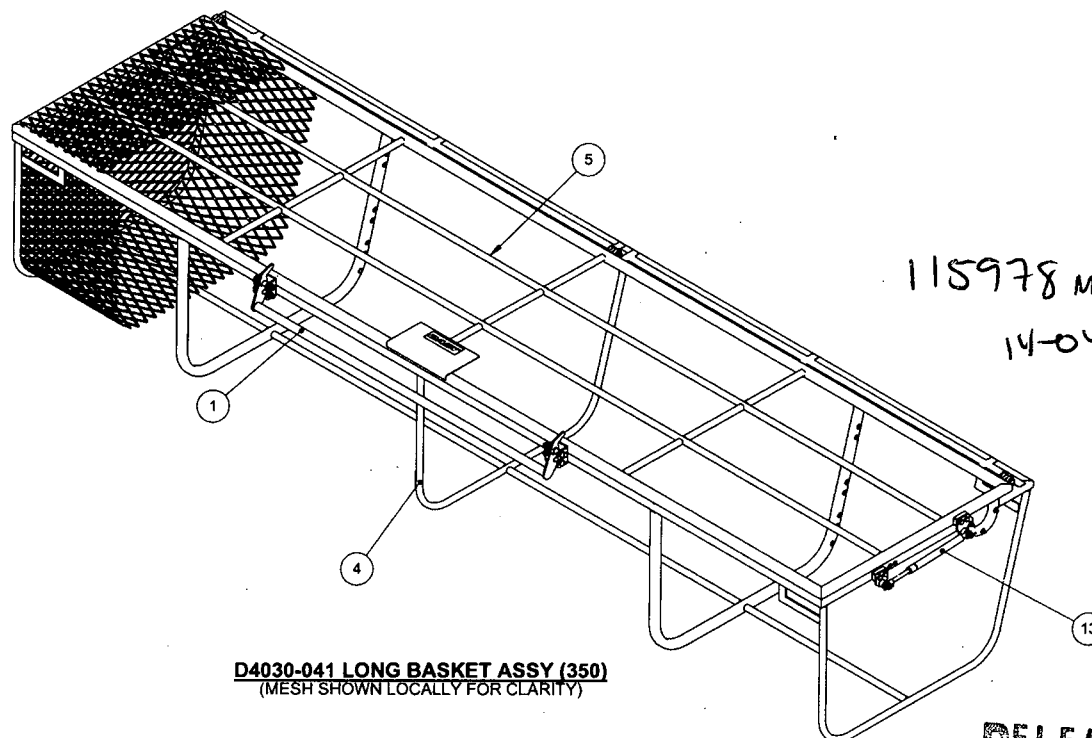
m126221

2391

14/9/8 U

M126221

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4030-041	LONG BASKET ASSY (350)
1	1	D2530	HANDLE WELDMENT
2	2	D2535	SPRING
3	2	D2537	BUSHING
4	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1	D3914-041	LONG BASKET LID ASSY (350)
6	6	D3917-3	WASHER
7	2	D3953-3	GAS SPRING STUD, LID
8	2	D3953-7	GAS SPRING SPACER
9	2	D3953-9	GAS SPRING WASHER
10	2	D3953-17	GAS SPRING SPACER
11	1	D3953-19	GAS SPRING BRACKET
12	1	D3953-21	GAS SPRING BRACKET
13	1	D3969-3	SPRING
14	4	AN3-14A	BOLT, MACHINE
15	2	AN3-16A	BOLT, MACHINE
16	3	AN4-12	BOLT, MACHINE
17	4	AN5-17A	BOLT, MACHINE
18	2	AN310C4	NUT, PLAIN, CASTELLATED
19	3	AN310-4	NUT, PLAIN, CASTELLATED
20	6	MS21042L3	NUT, SELF-LOCKING
21	4	MS21042L5	NUT, SELF-LOCKING
22	2	MS24665-300	COTTER PIN
23	3	MS24665-151	COTTER PIN
24	2	NAS1149C0432R	WASHER
25	6	NAS1149F0432P	WASHER
26	8	NAS1149F0332P	WASHER
27	4	NAS1149F0563P	WASHER



D4030-041 LONG BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

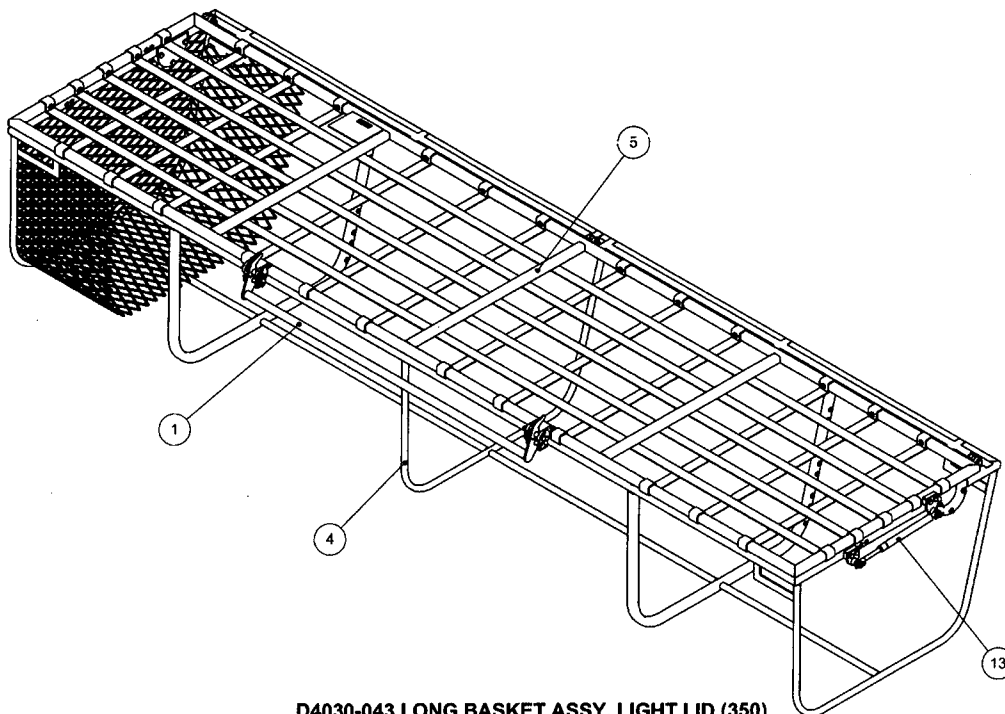
115978 MLC
14-04-10

RELEASED
2013-08-16

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 72 lbs APPROX

D	REFORMAT FOR CLARITY. PICTORIAL UPDATE TO MULTIPLE VIEWS DUE TO CHANGES IN SUB ASSEMBLIES.	AJS	13.07.18
C	QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (B8-1); QTY FOR ITEM #3 WAS 4 (D6-1), ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3).	MB	10.07.23
B	AN5-21A BOLT WAS AN5-19A: BOM & (D3-3)	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	CP	DRAWING NO.	REV. D
MFG. APPR.	MA	D4030	SHEET 1 OF 4
APPROVED	MA	TITLE	SCALE
DE APPR.	MA	LONG BASKET ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE, OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY	P/N	DESCRIPTION
	X	D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	D2530	HANDLE WELDMENT
2	2	D2535	SPRING
3	2	D2537	BUSHING
4	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1	D3915-041	LIGHT LID ASSY, LONG BASKET
6	6	D3917-3	WASHER
7	2	D3953-3	GAS SPRING STUD, LID
8	2	D3953-7	GAS SPRING SPACER
9	2	D3953-9	GAS SPRING WASHER
10	2	D3953-17	GAS SPRING SPACER
11	1	D3953-19	GAS SPRING BRACKET
12	1	D3953-21	GAS SPRING BRACKET
13	1	D3969-3	SPRING
14	4	AN3-14A	BOLT
15	2	AN3-20A	BOLT
16	3	AN4-12	BOLT
17	2	AN5-17A	BOLT
18	2	AN5-21A	BOLT
19	3	AN310-4	NUT, PLAIN, CASTELLATED
20	2	AN310C4	NUT, PLAIN, CASTELLATED
21	6	MS21042L3	NUT, SELF-LOCKING
22	4	MS21042L5	NUT, SELF-LOCKING
23	3	MS24665-151	COTTER PIN
24	2	MS24665-300	COTTER PIN
25	6	NAS1149F0432P	WASHER
26	4	NAS1149F0563P	WASHER
27	8	NAS1149F0332P	WASHER
28	2	NAS1149C0432R	WASHER



D4030-043 LONG BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

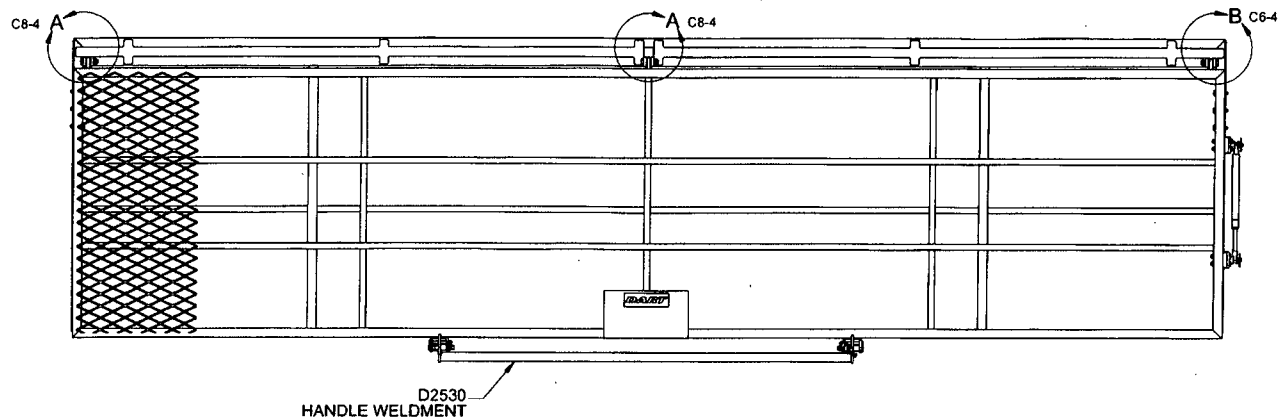
RELEASED
2013-08-16
MP

NOTES:

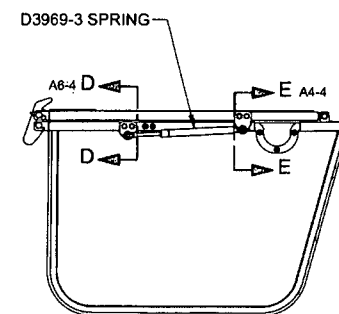
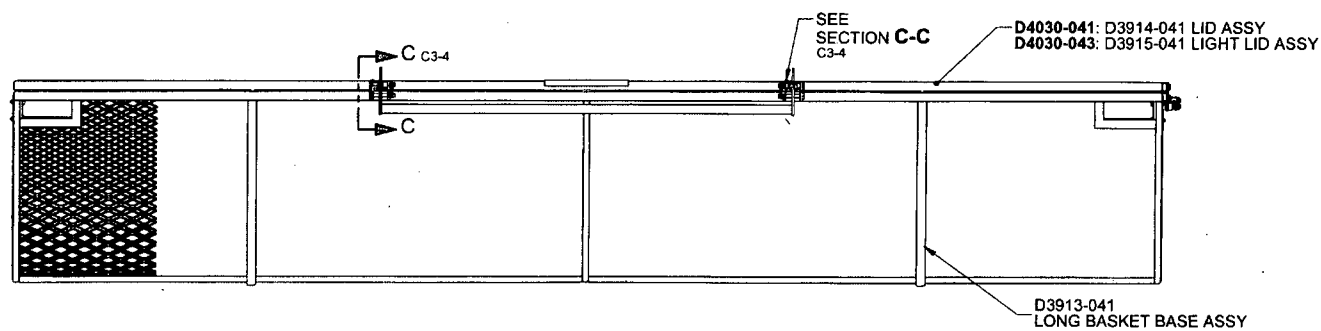
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 57 lbs APPROX

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D4030	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET ASSY (350)	NTS
DATE	13.07.18	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1



RELEASED
2013-08-16



D4030-041 LONG BASKET ASSY (350) (SHOWN)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

D4030-043 SHORT BASKET ASSY, LIGHT LID (350) (SIMILAR)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4030	REV. D
MFG. APPR.		TITLE LONG BASKET ASSY (350)	SHEET 3 OF 4
APPROVED			SCALE NTS
DE APPR.		COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1

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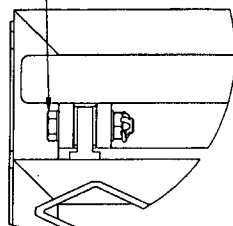
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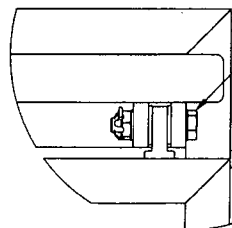
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1

AN4-12 BOLT, MACHINE
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



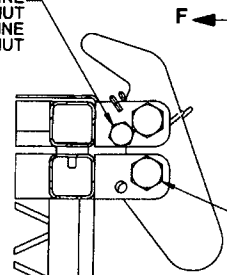
DETAIL A D8-3
D5-3



DETAIL B D3-3

AN4-12 BOLT, MACHINE
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN

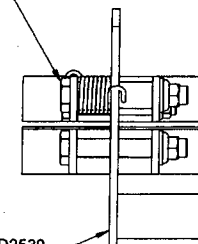
D4030-041: AN3-16A BOLT, MACHINE
MS21042L3 NUT
D4030-043: AN3-20A BOLT, MACHINE
MS21042L3 NUT



SECTION C-C B4-3
B6-3

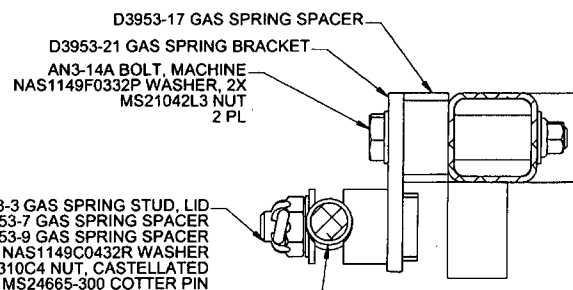
D4030-041: AN5-17A BOLT, MACHINE
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT
D4030-043: AN5-21A BOLT, MACHINE
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

AN5-17A BOLT, MACHINE
NAS1149F0563P WASHER
MS21042L5 NUT

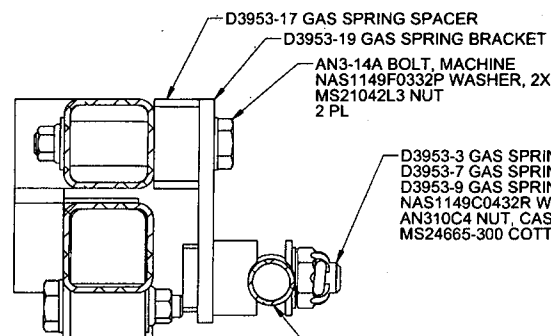


D2530
HANDLE WELDMENT
REF

VIEW F-F C3-4



SECTION D-D B2-3







SECTION E-E B1-3

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

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AM

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D4030	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET ASSY (350)	NTS
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